



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2462

Job Sheet 184261



Part No: D2462

Job Qty: 500 pcs

Part Name: Neoprene Seal (\$Per Foot)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 10/30/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP: C 05.03.17 Reformat KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Purchasing	500 pcs	10/30/18	10/30/18	0.00 0.00	Purchasing		DEC 27 2018
110	Packaging	500 pcs	10/30/18	10/30/18	0.00 0.00	Packaging2		DEC 27 2018
120	QC	500 pcs	10/30/18	10/30/18	0.00 0.00	QC6		JAN 3 2019
130	Packaging	500 pcs	10/30/18	10/30/18	0.00 0.00	Packaging3-2	51403	JAN 08 2019
140	QC	500 pcs	10/30/18	10/30/18	0.00 0.00	QC21		JAN 08 2019

Part Op 100 - Issue P/O: 041254 Make per Dwg D2462 Possible supplier: Accurate Rubber P/N: 451500006 Material release
Descriptions: note is required

OCT 04 2018

DAS
13
9-89

X500

JAN 08 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
451500006	Neoprene Seal	500 ft (1 ea)	100-Purchasing	5140389

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	451500006	500	0	0

Part Specifications

Specifications could not be found.

Plex 10/4/18 10:41 AM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S140390



Part: D2462

Job No: 184261

Serial No/Batch: S140390

Revision:

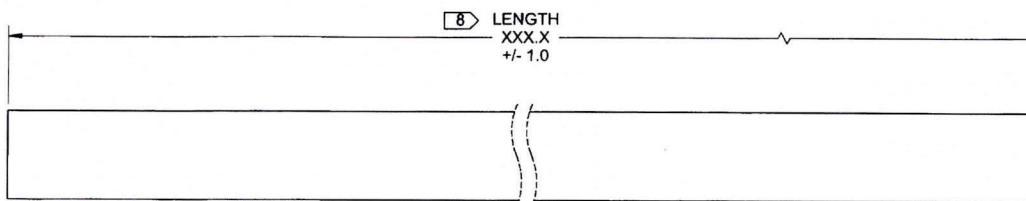
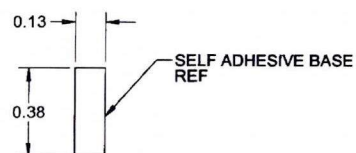
Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/27/18

SPECIFICATION CONTROL DRAWING



D2462-XXXX NEOPRENE SEAL B

B	DART P/N	MATERIAL	COLOR	DUROMETER	SPEC	WEIGHT (lbs) (PER LINEAR FOOT)	PREFERRED SUPPLIER	SUPPLIER P/N	SELF ADHESIVE BASE (Y/N)
	D2462-XXXX	CLOSED CELL NEOPRENE	BLACK	N/A	MIL-R-6130	0.03	ACR GROUP (ACCURATE RUBBER)	451500006	Y

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE
- 8) PART NUMBER DEFINITION: D2462-XXXX
XXXX = LENGTH IN INCHES
EG: D2462-0875 = 87.5 INCHES LONG

RELEASED
2016-05-04
ECW 16-571

APPROVED

B	REFORMATTED, REDRAWN, MATERIAL CLARIFIED. SEE PAR14-322	AJS	14.08.18
A	NEW ISSUE. @ A1: 451500006 WAS 251500006.	CP	98.11.18
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	DB	DRAWING NO.	REV. B
MFG. APPR.	DD	D2462	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	NEOPRENE SEAL	NTS
DATE	14.08.18	COPYRIGHT © 1998 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041254

Supplier: ACR001-VC
ACR Fuller Group Inc
12771 - No. 5 Road
Richmond
BC
V7A 4E9 Canada
Phone: 604 274 9955
Fax: 604 274 1013

PO No: PO041254

PO Date: 10/30/18

Due Date:

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
OCT 04 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms: Collect

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184261	451500006		Neoprene Seal AS PER DWG D2462 REV. B	Firmed	-	DEC 27 2018	500 ft	0 ft	500 ft	\$0.2281/ft	\$114.05
Grand Total:												\$114.05

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/4/18 10:44 AM dart.lavoie.chantal



www.acrfuller.com

12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9

Tel: 604-274-9955
Fax: 604-274-1013

CUSTOMER COPY
PACKING SLIP

PACKING SLIP 00165811

CUSTOMER NO. 10750

PST#

S DART AEROSPACE LTD
O 1270 ABERDEEN STREET
L D HAWKESBURY, ON K6A 1K7
T Canada
O

S DART AEROSPACE LTD
H 1270 ABERDEEN STREET
I D HAWKESBURY, ON K6A 1K7
T Canada
O

DAS
38
9-89

DATE		SHIP VIA		TERMS			
12/20/18		PUROLATOR		ACR FULLER GROUP NET 30 DAYS			
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON			
P0041254		12/11/18		00165811			
				ROB			
QUANTITY			ITEM NUMBER	DESCRIPTION	UNIT	UNIT PRICE	AMOUNT
ORDERED	SHIPPED	B.O.					
10	10	-	451500006	1/8" X 3/8" C.C. EPDM SPONGE W/PSA (50'/ROLL) CUST. #D2462	RO		
PUROLATOR ACCT# 7684382			SUBTOTAL				
			HST				
FREIGHT: Collect			TOTAL AMOUNT				